



Date:

Reference:

Project:

Red River Concrete Products manufactures hollow concrete units conforming with A.S.T.M. C90 and C129, "Standard Specification for Load bearing Concrete Masonry Units."

Concrete masonry units covered by these specifications are made from Portland cement, water and mineral aggregates with or without the inclusion of other materials.

Materials used in the manufacturing process conform to the following applicable specifications.

- Type III Portland cement.....A.S.T.M C150
- Grade 120 Ground Granulated Blast Furnace Slag.....A.S.T.M C989
- Normal Weight Aggregates.....A.S.T.M C33
- Lightweight aggregates.....A.S.T.M C331

The minimum face shell (Tfs) web thickness (Tw) and dimensional tolerance shall be within the tolerances specified.

All units shall be sound and free of cracks or other defects that would interfere with placement or impair the strength or permanence of the construction. Minor cracks incidental to the usual methods of manufacture, or minor chipping resulting from customary methods of handling are not grounds for rejection.

Mike Jones
Red River Concrete Products